MATERIAL SAFETY DATA SHEET

BLADE AIDE

Effective Date: April 21, 2003 Date Printed: April 21, 2003 MSDS

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: BLADE AIDE

CHEMICAL NAME: Proprietary synthetic mixture

PRODUCT USE: Band saw coolant

Manufactured by: Pro-west Chemicals Inc., 200-724-11th Avenue, Calgary, Alberta, T2R 0E4

TEL (403)294-9044

EMERGENCY (24HRS):1-800-424-9300

Distributed by: ACT Equipment Sales Ltd., 4455 Alaska Street, Burnaby, B.C. V5C 5T3,

Tel (604) 294-6271

2. COMPOSITION & INFORMATION ON INGREDIENTS

2.A Hazardous Ingredients

COMPONENT	CAS#	EXPOSURE LIMITS	% By Wt.

None known

2.B Non-Hazardous Ingredients

COMPONENT	CAS #	EXPOSURE LIMITS	<u>% By Wt.</u>
Triethanolamine			1 - 10
Esters of diacids	68130-34-7		1 - 10
Preservatives			<1
Organic defoamer	110-30-5, 26061-64-3		<1
Water	7732-18-5		30-60

No hazardous ingredients according to WHMIS and Bill 70 & C-70

3. HAZARDOUS IDENTIFICATION

EMERGENCY OVERVIEW

(See Section 9) Avoid repeated or prolonged inhalation

HMIS RATING: HEALTH: 1 FLAMMABILITY: 0 REACTIVITY: 0 PPE: B

POTENTIAL HEALTH EFFECTS

EYE: May cause irritation
SKIN: May cause irritation
INGESTION: May cause nausea
INHALATION: None currently known

CHRONIC EFFECTS: Not listed as a human carcinogen by OSHA, IARC or NTP

SIGN AND SYMPTOMS: Eye or skin irritation

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4. FIRST AID MEASURES

EYES: Flush with large amounts of water for 15 minutes. Seek medical attention.

SKIN: Wash with soap and water. Remove contaminated clothing. If irritation persists seek medical

attention.

INGESTION: Do not induce vomiting, do not administer liquids. Obtain medical assistance.

INHALATION: Remove to fresh air. If breathing has stopped, apply artificial respiration and administer oxygen. If

symptoms persist, obtain medical assistance.

NOTE TO PHYSICIANS: Treatment of overexposure should be directed toward the control of symptoms and

clinical condition.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES: Flash point > N/A

FLAMMABLE LIMITS IN AIR: LEL: Not established UEL: Not established

EXTINGUISHING MEDIA: Water spray, foam or carbon dioxide

SPECIAL FIRE FIGHTING PROCEDURES:

Not determined since product does not support combustion unless all of the water is evaporated.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

Intense heat will vaporize water and may increase pressure in drum to point of rupture.

6. ACCIDENTAL RELEASE MEASURES DISPOSAL CONSIDERATIONS

Wear protective equipment (Section 8); stop leak at source; dike area; prevent material from entering waterway; prevent contact with strong oxidizers and reducers (See Section 7); pump material to reclaim container; use vacuum to recover material or use absorbents on remaining material; and shovel into disposal container.

Because product uses, mixtures, processes or contamination may render this material hazardous, it is the responsibility of the suer/owner of the product to determine at the time of disposal, whether the product meets RCRA criteria for hazardous waste. Dispose of this material and empty containers, liners and rinsate according to current local, state and federal regulations.

7. HANDLING AND STORAGE

HANDLING: Do not wear contaminated clothing. Wash prior to eating, drinking, smoking, or use of

restroom and when leaving work. Do not dispose of material or empty container to the

environment.

STORAGE: Do not store near open heat or flame. Keep from freezing.

INCOMPATIBLE MATERIALS: Strong oxidizers or reducers.

VENTILATION: Local exhaust, unless heating to vapor or mist.

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8. EXPOSURE CONTROLS & PERSONAL PROTECTION

ENGINEERING CONTROLS: General room ventilation is satisfactory. Facility should be equipped with safety

shower and eye wash in area.

EYE/FACE PROTECTION: Safety goggles. SKIN PROTECTION: Oil resistant gloves.

RESPIRATORY PROTECTION: Not required under normal conditions of use. If mist is above 5 mg/m³, use

NIOSH approved mask.

EXPOSURE GUIDELINES: (See Section 2)

9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: Translucent, water like liquid ODOR: Light chemical odor

PHYSICAL STATE: Liquid VAPOR PRESSURE: Like water BOILING POINT: N/A VAPOR DENSITY: Not applicable

SOLUBILITY IN WATER: Complete pH: 9.3 +/- 0.2 @ 5%

SPECIFIC GRAVITY: 1.03 +/- 0.02@ 68°F EVAPORATION RATE: Like water

10. STABILITY AND REACTIVITY

CHEMICAL STABILITY: Stable under normal ambient and anticipated storage and handling conditions.

CONDITIONS TO AVOID: Avoid heating to decomposition and freezing.

INCOMPATIBILITY: Strong oxidizing and reducing agents. HAZARDOUS DECOMPOSITION PRODUCTS: Oxides of carbon.

HAZARDOUS POLYMERIZATION: Will not occur.

11. TOXICOLOGICAL INFORMATION

See Section 3

12. TRANSPORTATION INFORMATION

DOT SHIPPING NAME: Not regulated

DOT HAZARD CLASS/DESCRIPTION: Not applicable

DOT LABEL:

DOT PLACARD:

DOT UN/NA NUMBER:

SHIPPING CLASS:

Not applicable

Class 70

TRANSPORT CANADA PIN: Not applicable

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13. **REGULATORY INFORMATION** (Not meant to be all inclusive - select regulations represented)

U.S. FEDERAL REGULATIONS:

TSCA: Appears in TSCA Inventory

OSHA: None

CERCLA HAZARD CATEGORY: Not applicable

CANADIAN WHMIS: None

DSL: Appears on DSL List

STATE REGULATIONS: No data that material appears in any state regulation.

14. OTHER INFORMATION

MSDS Status: Revised April 21, 2003 (See Section 1)

This information herein is given in good faith, but no warranty, express or implied, is made. Consult Pro-West Chemicals Inc. for further information.